

Alloying Element Limits

Element	Wt. %,	Element	Wt. %, max. *
Aluminum	100	Molybdenum	10
Bismuth	20	Neodymium	30
Boron	2	Nickel	40
Cerium	10	Platinum	30
Cromium	25	Praseodymium	40
Cobalt	25	Scandium	10
Colombium (Niobium)	25	Silicon	50
Copper	100	Silver	50
Gadolinium	50	Tantalum	3
Gallium	10	Tellurium	20
Iron	50	Tin	100
Lanthanum	30	Vanadium	5
Lithium	20	Yttrium	25
Magnesium	57	Zinc	100
Manganese	50	Zirconium	3

* These are standard elemental ranges. Higher levels will be considered upon request.